## WHAT IS CLAIMED IS:

1	1. A portable saw having a housing, a handle affixed to the housing,
2	a motor oriented in the housing, a saw blade operably driven by the motor for
3	performing a cutting operation, and an adjustable base affixed to the housing for
4	permitting selective adjustment of the base relative to the housing, the adjustable
5	base comprising:
6	a longitudinal shell having a generally arcuate cross section with an
7	outer region secured to the housing and an inner region facing away from the
8	housing, the shell having a longitudinal axis generally parallel with a cutting plane
9	of the saw blade, the shell having a transverse slot formed therethrough;
10	a baseplate affixed to the shell, the baseplate having a generally
11	planar contact surface spaced apart and opposed from the housing for engaging a
12	workpiece and supporting the saw thereon;
13	a shaft mounted to the housing for limited rotary and axial movement
14	relative thereto, the shaft having a distal end extending from the housing, through
15	the transverse slot and into the shell inner region;
16	a collar operably connected to the shaft, the collar having a first cam
17	surface cooperating with a corresponding second cam surface that is rotationally
18	fixed relative to the housing, so that rotation of the collar in an unlock direction
19	extends the distal end of the shaft away from the housing, and rotation of the shaft
20	in a lock direction retracts the distal end of the shaft towards the housing; and
21	a longitudinal clamp member received within the shell inner region
22	and cooperating with the shaft distal end for clamping the shell to the housing, the
23	clamp member being sized so that the shell inner region can pivot about the clamp
24	member as the transverse slot provides clearance for the shaft;
25	wherein the shaft is threadably engaged to at least one of the collar,
26	the housing or the clamp member so that rotation of the collar in the unlock
27	direction either extends the shaft further away from the housing or extends the clamp
28	member along the shaft away from the housing, and rotation of the collar in the lock
29	direction either retracts the shaft towards the housing or retracts the clamp member
30	along the shaft towards the housing thereby permitting the shell to be loosened and

- secured relative to the housing as the shaft is rotated in the lock and unlock directions respectively.
- 1 2. The portable saw of claim 1 wherein the portable saw is 2 further defined as a reciprocating saw.
- 1 3. The portable saw of claim 1 wherein the portable saw is 2 further defined as a jigsaw.
  - 4. The portable saw of claim 1 wherein the second cam surface is fixed relative to the housing, the collar is fixed to the shaft, and the shaft distal end is threadably engaged to the clamp member so that rotation of the collar in the unlock direction translates the collar, shaft and clamp member axially away from the housing due to the cooperating cam surfaces of the collar and the housing, and the clamp member translates along the shaft away from the housing due to the threaded cooperation of the shaft and clamp member; and

wherein rotation of the collar in the lock direction translates the collar, shaft and clamp member axially towards the housing due to the cooperating cam surfaces of the collar and the housing, and the clamp member translates along the shaft toward the housing due to the threaded cooperation of the shaft and clamp member.

5. The portable saw of claim 1 wherein the second cam surface is fixed relative to the housing, the shaft is threadably engaged within the collar, and the shaft distal end is rotationally fixed to the clamp member so that rotation of the collar in the unlock direction translates the collar, shaft and clamp member axially away from the housing due to the cooperating cam surfaces of the collar and the housing, and the shaft and clamp member extend from the collar away from the housing due to the threaded cooperation of the shaft and collar; and

wherein rotation of the collar in the lock direction translates the collar, shaft and clamp member axially towards the housing due to the cooperating cam surfaces of the collar and the housing, and the shaft and clamp member retract

l 1 12	to the collar towards the housing due to the threaded cooperation of the shaft and collar.							
12	conar.							
1	6. The portable saw of claim 1 further comprising a biasing							
2	member for urging the cam surfaces into engagement.							
1	7. The portable saw of claim 6 wherein the biasing member is							
2	a spring washer.							
1	8. The portable saw of claim 1 further comprising a manual lever							
2	mounted to the collar and extending radially therefrom for facilitating manual							
3	rotation of the collar.							
1	9. The portable saw of claim 8 wherein the lever and collar are							
2	formed integrally.							
1	10. The portable saw of claim 8 wherein the lever and collar are							
2	formed integrally from a powder metal compressing and sintering process.							
1	11. The portable saw of claim 8 wherein the lever and collar are							
2	formed integrally from an investment casting process.							
1	12. The portable saw of claim 8 wherein the housing provides							
2	limits to the range of rotation of the lever.							
1	13. The portable saw of claim 8 wherein the housing includes a							
2	slot for receiving the lever as it is rotated, the slot being inclined towards the second							
3	cam surface in the lock direction to urge the collar first cam surface and the second							
4	cam surface into engagement.							
1	14. The portable saw of claim 1 further comprising a second							
2	collar mounted to the housing, the second collar including the second carn surface							
3	formed thereon.							

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1	15.	The portable saw of	claim 14 wh	herein the shaf	t is journalled
2	within the second col	lar.			

- 16. The portable saw of claim 14 wherein the second collar is rotationally fixed for limited axial translation relative to the housing.
- 17. The portable saw of claim 16 wherein the first collar is fixed for rotation with the shaft, the shaft is threadably engaged with one of the second collar and the clamp member and the shaft axially restrains the other of the second collar and the clamp member towards the first collar in the locked orientation of the adjustable base.
- 18. The portable saw of claim 17 wherein the shaft is threadably engaged with the clamp member and the shaft axially restrains the second collar towards the first collar in the locked orientation of the adjustable base so that rotation of the first collar in the unlock direction permits translation of the second collar, shaft and clamp member axially away from the housing due to the cooperating cam surfaces of the first and second collars, and the clamp member extends along the shaft away from the housing due to the threaded cooperation of the shaft and the clamp member; and

wherein the rotation of the collar in the lock direction translates the second collar, shaft and clamp member axially towards the housing due to the cooperating cam surfaces of the first and second collars, and the clamp member retracts along the shaft towards the housing due to the threaded cooperation of the shaft and the clamp member.

19. The portable saw of claim 17 wherein the shaft is threadably engaged with the second collar and the shaft axially restrains the clamp member towards the first collar in the locked orientation of the adjustable base so that rotation of the first collar in the unlock direction permits translation of the second collar, shaft and clamp member axially away from the housing due to the cooperating cam surfaces of the first and second collars, and the shaft and clamp



member extend from the second collar away from the housing due to the threaded cooperation of the shaft and the second collar; and

wherein the rotation of the collar in the lock direction translates the second collar, shaft and clamp member axially towards the housing due to the cooperating cam surfaces of the first and second collars, and the shaft and clamp member retract to the second collar towards the housing due to the threaded cooperation of the shaft and the second collar.

20. An adjustable base for a portable saw having a housing, a handle affixed to the housing, a motor oriented in the housing, and a saw blade operably driven by the motor for performing a cutting operation, the adjustable base comprising:

a longitudinal shell having a generally arcuate cross section with an outer region secured to the housing and an inner region facing away from the housing, the shell having a longitudinal axis generally parallel with a cutting plane of the saw blade, the shell having a transverse slot formed therethrough;

a baseplate affixed to the shell, the baseplate having a generally planar contact surface spaced apart and opposed from the housing for engaging a workpiece and supporting the saw thereon;

a shaft mounted to the housing for limited rotary and axial movement relative thereto, the shaft having a distal end extending from the housing, through the transverse slot and into the shell inner region;

a collar operably connected to the shaft, the collar having a first cam surface cooperating with a corresponding second cam surface that is rotationally fixed relative to the housing, so that rotation of the collar in an unlock direction extends the distal end of the shaft away from the housing, and rotation of the shaft in a lock direction retracts the distal end of the shaft towards the housing; and

a longitudinal clamp member received within the shell inner region and cooperating with the shaft distal end for clamping the shell to the housing, the clamp member being sized so that the shell inner region can pivot about the clamp member as the transverse slot provides clearance for the shaft;

wherein the shaft is threadably engaged to at least one of the collar, the housing or the clamp member so that rotation of the collar in the unlock

direction either extends the shaft further away from the housing or extends the clamp member along the shaft away from the housing, and rotation of the collar in the lock direction either retracts the shaft towards the housing or retracts the clamp member along the shaft towards the housing thereby permitting the shell to be loosened for adjustment and secured relative to the housing as the shaft is rotated in the lock and unlock directions respectively.

21. A portable saw having a housing, a handle affixed to the housing, a motor oriented in the housing, a saw blade operably driven by the motor for performing a cutting operation, and an adjustable base affixed to the housing for permitting selective adjustment of the base relative to the housing, the adjustable base comprising:

a longitudinal shell having a generally arcuate cross section with an outer region secured to the housing and an inner region facing away from the housing, the shell having a longitudinal axis generally parallel with a cutting plane of the saw blade, the shell having a transverse slot formed therethrough;

a baseplate affixed to the shell, the baseplate having a generally planar contact surface spaced apart and opposed from the housing for engaging a workpiece and supporting the saw thereon;

a shaft mounted to the housing for limited rotary and axial movement relative thereto, the shaft having a threaded distal end extending from the housing, through the transverse slot and into the shell inner region;

a collar mounted to the shaft, the collar having a first cam surface cooperating with a corresponding second cam surface that is mounted to the housing, so that rotation of the shaft in an unlock direction extends the distal end of the shaft away from the housing, and rotation of the shaft in a lock direction retracts the distal end of the shaft towards the housing; and

a longitudinal clamp member received within the shell inner region and threadably engaged with the shaft distal end for clamping the shell to the housing, the clamp member being sized so that the shell inner region can pivot about the clamp member as the transverse slot provides clearance for the shaft so that rotation of the shaft in the unlock direction extends the clamp member along the shaft further away from the housing, and rotation of the shaft in the lock direction

- 27 retracts the clamp member along the shaft towards the housing thereby permitting
- 28 the shell to be loosened and secured relative to the housing as the shaft is rotated in
- 29 the lock and unlock directions respectively.